4TTX6048E-SF-1A

TRANE®

Service Facts

Split System Cooling
4TTX6048E1000B

⚠ CAUTION

UNIT CONTAINS R-410A REFRIGERANT!
R-410A OPERATING PRESSURE EXCEEDS THE LIMIT OF R-22. PROPER SERVICE EQUIPMENT IS REQUIRED. FAILURE TO USE PROPER SERVICE TOOLS MAY RESULT IN EQUIPMENT DAMAGE OR PERSONAL INJURY.

SERVICE
USE ONLY R-410A REFRIGERANT AND APPROVED POE COMPRESSOR OIL.

IMPORTANT — This document contains a wiring diagram, a parts list, and service information. This is customer property and is to remain with this unit. Please return to service information pack upon completion of work.

⚠ WARNING: HAZARDOUS VOLTAGE - DISCONNECT POWER and DISCHARGE CAPACITORS BEFORE SERVICING

PRODUCT SPECIFICATIONS

OUTDOOR UNIT ①②	**4TTX6048E1000B**
POWER CONNS. — V/PH/HZ ③	230/1/60
MIN. BRCH. CIR. AMPACITY	28
BR. CIR. PROT. RTG. – MAX. (AMPS)	45
COMPRESSOR	CLIMATUFF® - SCROLL
NO. USED - NO. STAGES	1 - 2
VOLTS/PH/HZ	230/1/60
R.L. AMPS ⑦ - L.R. AMPS	21.2 - 104
FACTORY INSTALLED	
START COMPONENTS ⑧	NO
INSULATION/SOUND BLANKET	NO
COMPRESSOR HEAT	NO
OUTDOOR FAN	PROPELLER
DIA. (IN.) - NO. USED	27.6 - 1
TYPE DRIVE - NO. SPEEDS	DIRECT - 1
CFM @ 0.0 IN. W.G. ④	4260
NO. MOTORS - HP	1 - 1/5
MOTOR SPEED R.P.M.	825
VOLTS/PH/HZ	200/230/1/60
F.L. AMPS	1.00
OUTDOOR COIL — TYPE	SPINE FIN™
ROWS - F.P.I.	1 - 24
FACE AREA (SQ. FT.)	30.79
TUBE SIZE (IN.)	3/8
REFRIGERANT	R-410A
LBS. — R-410A (O.D. UNIT) ⑤	12 LBS.- 9 OZ.
FACTORY SUPPLIED	YES
LINE SIZE - IN. O.D. GAS ⑥	7/8
LINE SIZE - IN. O.D. LIQ. ⑥	3/8
CHARGING SPECIFICATION	
SUBCOOLING	8°F
DIMENSIONS	H X W X D
CRATED (IN.)	57.4 X 35.1 X 38.7
WEIGHT	
SHIPPING (LBS.)	328
NET (LBS.)	291

TUBING INFORMATION

Tubing Sizes		Tubing	Additional
Suction	Liquid	Length	Refrigerant
7/8”	3/8”	20’	3 oz.
7/8”	3/8”	30’	9 oz.
7/8”	3/8”	40’	16 oz.
7/8”	3/8”	50’	22 oz.
7/8”	3/8”	60’	28 oz.

Tubing lengths in excess of sixty (60) feet see application software.

① Certified in accordance with the Air-Source Unitary Air-conditioner Equipment certification program, which is based on AHRI standard 210/240. In order to achieve ARI standard rating, the indoor fan time delay on the comfort control must be enabled.
② Rated in accordance with AHRI standard 270.
③ Calculated in accordance with Natl. Elec. Codes. Use only HACR circuit breakers or fuses.
④ Standard Air — Dry Coil — Outdoor
⑤ This value approximate. For more precise value see unit nameplate.
⑥ Max. linear length 60 ft.; Max. lift - Suction 25 ft.; Max lift - Liquid 25 ft. For greater length consult refrigerant piping software Pub. No. 32-3312-0* (* denotes latest revision).
⑦ This value shown for compressor RLA on the unit nameplate and on this specification sheet is used to compute minimum branch circuit ampacity and max. fuse size. The value shown is the branch circuit selection current.
⑧ No means no start components. Yes means quick start kit components. PTC means positive temperature coefficient starter.

⚠ CAUTION

HOT SURFACE!
DO NOT TOUCH TOP OF COMPRESSOR.
May cause minor to severe burning.

⚠ CAUTION

CONTAINS REFRIGERANT!
SYSTEM CONTAINS OIL AND REFRIGERANT UNDER HIGH PRESSURE. RECOVER REFRIGERANT TO RELIEVE PRESSURE BEFORE OPENING SYSTEM.
Failure to follow proper procedures can result in personal illness or injury or severe equipment damage.

⚠ WARNING

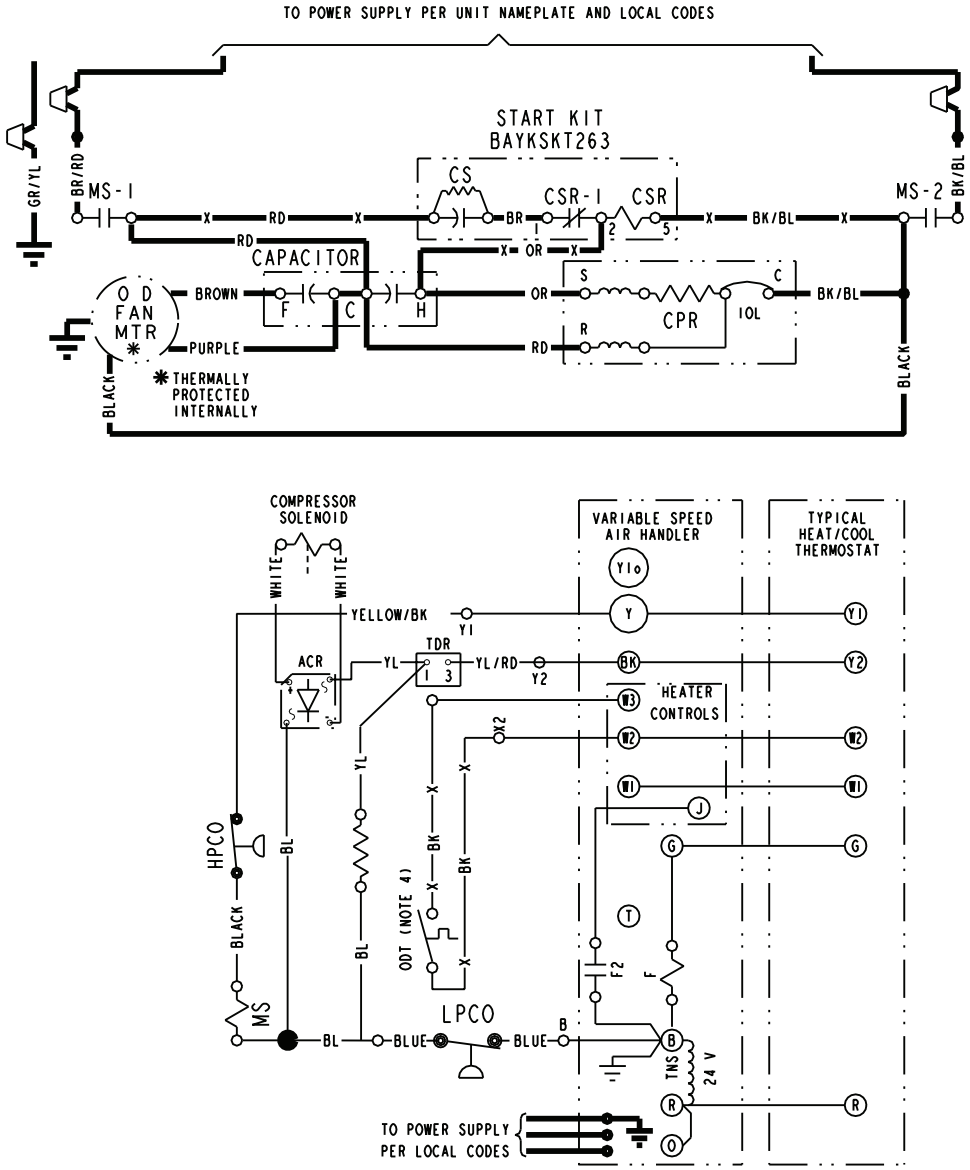
THIS INFORMATION IS INTENDED FOR USE BY INDIVIDUALS POSSESSING ADEQUATE BACKGROUNDS OF ELECTRICAL AND MECHANICAL EXPERIENCE. ANY ATTEMPT TO REPAIR A CENTRAL AIR CONDITIONING PRODUCT MAY RESULT IN PERSONAL INJURY AND OR PROPERTY DAMAGE. THE MANUFACTURER OR SELLER CANNOT BE RESPONSIBLE FOR THE INTERPRETATION OF THIS INFORMATION, NOR CAN IT ASSUME ANY LIABILITY IN CONNECTION WITH ITS USE.

⚠ CAUTION

RECONNECT ALL GROUNDING DEVICES.
ALL PARTS OF THIS PRODUCT CAPABLE OF CONDUCTING ELECTRICAL CURRENT ARE GROUNDED. IF GROUNDING WIRES, SCREWS, STRAPS, CLIPS, NUTS OR WASHERS USED TO COMPLETE A PATH TO GROUND ARE REMOVED FOR SERVICE, THEY MUST BE RETURNED TO THEIR ORIGINAL POSITION AND PROPERLY FASTENED.

NOTICE: The manufacturer has a policy of continuous product and product data improvement and reserves the right to change design and specifications without notice.

SCHEMATIC DIAGRAM



CA	COOLING ANTICIPATOR	LPCO	LOW PRESSURE CUTOUT SW.
CBS	COIL BOTTOM SENSOR	MS	COMPRESSOR MOTOR CONTACTOR
CF	FAN CAPACITOR	ODA	OUTDOOR ANTICIPATOR
CN	WIRE CONNECTOR	OFT	OUTDOOR FAN THERMOSTAT
CPR	COMPRESSOR	ODS	OUTDOOR TEMPERATURE SENSOR
CR	RUN CAPACITOR	ODT	OUTDOOR THERMOSTAT
CS	STARTING CAPACITOR	RHS	RESISTANCE HEAT SWITCH
CSR	CAPACITOR SWITCHING RELAY	SC	SWITCHOVER VALVE SOLENOID
DFC	DEFROST CONTROL	SW	SYSTEM "ON-OFF" SWITCH
F	INDOOR FAN RELAY	TDL	DISCHARGE LINE THERMOSTAT
HA	HEATING ANTICIPATOR	TDR	TIME DELAY RELAY (5 SEC DELAY ON)
HPCO	HIGH PRESSURE CUTOUT SW.	TNS	TRANSFORMER
IOL	INTERNAL OVERLOAD PROTECTOR	TS	HEATING-COOLING THERMOSTAT
ACR	A/C RECTIFIER	TSH	HEATING THERMOSTAT

⚠ WARNING	⚠ CAUTION
HAZARDOUS VOLTAGE! DISCONNECT ALL ELECTRIC POWER INCLUDING REMOTE DISCONNECTS BEFORE SERVICING. FAILURE TO DISCONNECT POWER BEFORE SERVICING CAN CAUSE SEVERE PERSONAL INJURY OR DEATH!	USE COPPER CONDUCTORS ONLY! UNIT TERMINALS ARE NOT DESIGNED TO ACCEPT OTHER TYPES OF CONDUCTORS. FAILURE TO DO SO MAY CAUSE DAMAGE TO THE EQUIPMENT!

COLOR OF WIRE
BK/BL BLACK WIRE WITH BLUE MARKER
COLOR OF MARKER

BK	BLACK	OR	ORANGE	YL	YELLOW
BL	BLUE	RD	RED	GR	GREEN
BR	BROWN	WH	WHITE	PR	PURPLE

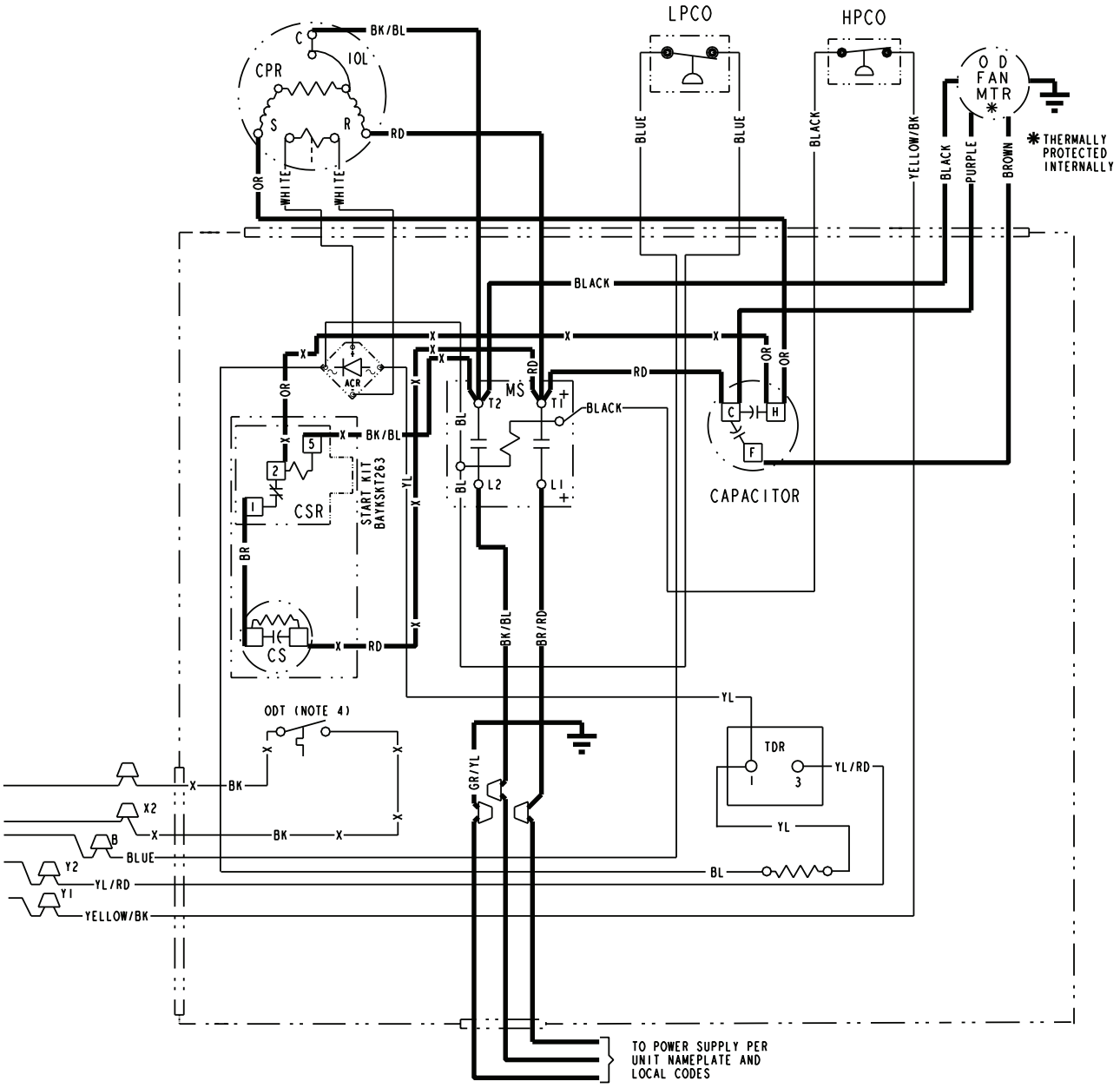
NOTES:

1. BE SURE POWER SUPPLY AGREES WITH EQUIPMENT NAMEPLATE.
2. POWER WIRING AND GROUNDING OF EQUIPMENT MUST COMPLY WITH LOCAL CODES.
3. LOW VOLTAGE WIRING TO BE NO. 18 AWG MINIMUM CONDUCTOR.
4. IF OUTDOOR THERMOSTAT (ODT) IS NOT USED, CONNECT W2 TO W3.
5. BE SURE THE JUMPER BETWEEN R AND BK IS CUT OR REMOVED.
6. WITH O AND Y/Y2 ENERGIZED, INDOOR FAN IS AT 80% AIRFLOW.
7. WITH O, Y/Y2 AND BK ENERGIZED, INDOOR FAN IS AT 100% AIRFLOW.

FOR CANADIAN INSTALLATIONS
POUR INSTALLATIONS CANADIENNES

CAUTION: NOT SUITABLE FOR USE ON SYSTEMS EXCEEDING 150V-TO-GROUND.
ATTENTION: NE CONVIENT PAS AUX INSTALLATIONS DE PLUS DE 150 V A LA TERRE.

WIRING DIAGRAM



LEGEND-EQUIPMENT DIAGRAM

- 24 V. / LINE V. — FACTORY WIRING
- 24 V. / LINE V. — FIELD WIRING
- GROUND
- JUNCTION
- WIRE NUT OR CONNECTOR
- COIL
- CAPACITOR
- RELAY CONTACT (N.O.)
- RELAY CONTACT (N.C.)
- THERMISTOR
- INTERNAL OVERLOAD PROTECTOR
- PRESSURE ACTUATED SWITCH
- TEMP. ACTUATED SWITCH
- POL. PLUG FEMALE HOUSING (MALE TERM.)
- POL. PLUG MALE HOUSING (FEMALE TERM.)
- RESISTOR OR HEATING ELEMENT
- MOTOR WINDING
- TERMINAL

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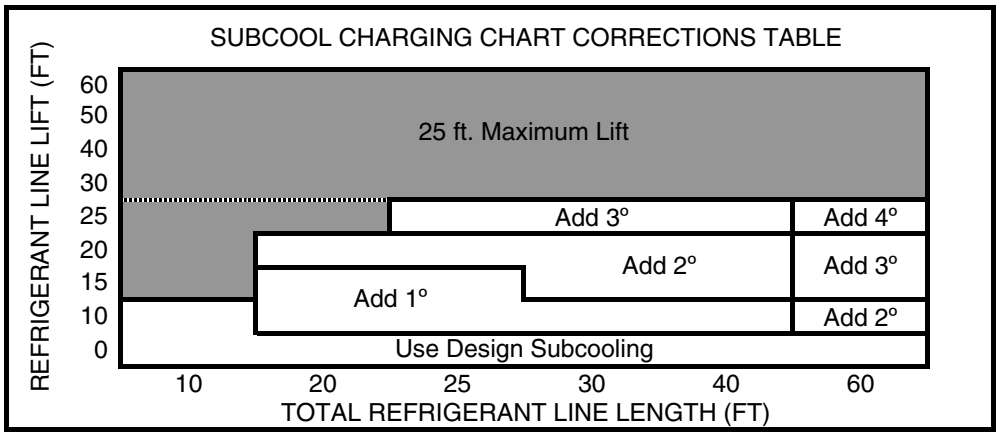


MANUAL CHARGING (HIGH STAGE ONLY) IN *COOLING* BETWEEN 55°F AND 120°F OD AMBIENT

The manufacturer recommends installing approved matched indoor and outdoor systems.

All split systems are AHRI rated with only TXV indoor systems.

The benefits of installing approved indoor and outdoor split systems are maximum efficiency, optimum performance and the best overall system reliability.

The following charging methods are therefore prescribed for systems with indoor TXVs.

1. Subcooling (in the cooling mode) is the only recommended method of charging above 55°F ambient temperatures.
2. For best results - the indoor temperature should be kept between 70°F to 80°F. Add system heat if needed.
3. At start-up, or whenever charge is removed or added, the system must be operated for a minimum twenty (20) minutes to stabilize before accurate measurements can be made.
4. Measure Liquid Line Temperature and Refrigerant Pressure at service valves.
5. Determine total refrigerant line length, and height (lift) if indoor section is above the condenser. Use the ***Subcool Charging Chart Corrections Table*** to calculate any additional subcooling required for your specific application.

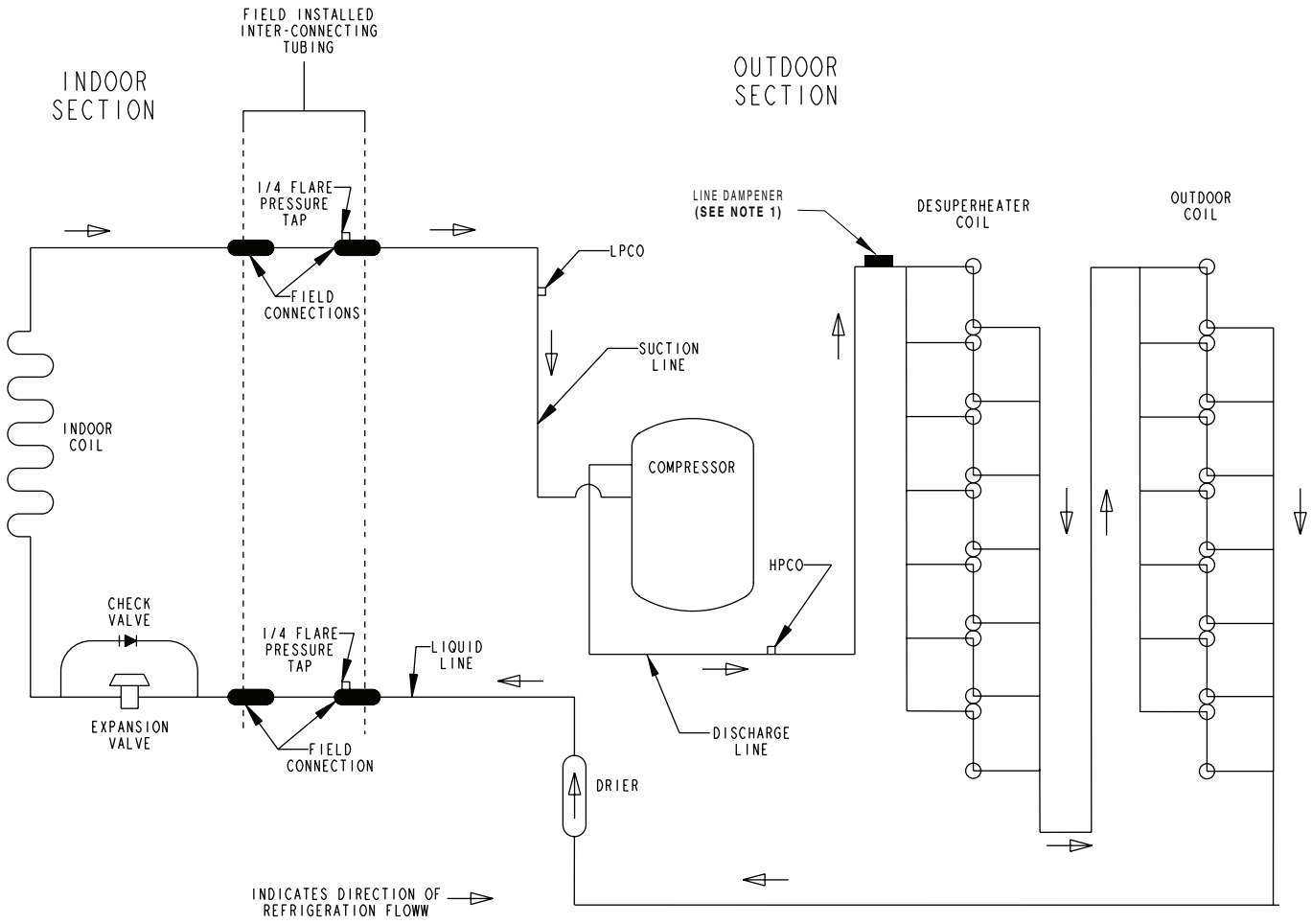
R-410A REFRIGERANT CHARGING CHART

LIQUID TEMP (ºF)	DESIGN SUBCOOLING (ºF)						
	8	**9**	**10**	**11**	**12**	**13**	**14**
	LIQUID GAGE PRESSURE (PSI)						
55	179	182	185	188	191	195	198
60	195	198	201	204	208	211	215
65	211	215	218	222	225	229	232
70	229	232	236	240	243	247	251
75	247	251	255	259	263	267	271
80	267	271	275	279	283	287	291
85	287	291	296	300	304	309	313
90	309	313	318	322	327	331	336
95	331	336	341	346	351	355	360
100	355	360	365	370	376	381	386
105	381	386	391	396	402	407	413
110	407	413	418	424	429	435	441
115	435	441	446	452	458	464	470
120	464	470	476	482	488	495	501
125	495	501	507	514	520	527	533
Refer to Service Facts or Installer's Guide for charging method.							

From Dwg. D154557P01 Rev. 3

6. Determine the Design Subcooling from the unit nameplate or Service Facts. Add any additional amount of subcooling calculated in Step 5 to the Design Subcooling to arrive at the final subcooling value.
7. Locate this value in the appropriate column of the ***R-410-A Refrigerant Charging Chart***. Locate your liquid line temperature in the left column of the chart, and the intersecting liquid line pressure under your calculated subcooling value column. Add refrigerant to raise the pressure to match the chart, or remove refrigerant to lower the pressure. Again, wait twenty (20) minutes for the system conditions to stabilize before adjusting charge again.
8. When system is correctly charged, you can refer to System Pressure Curves (in Service Facts) to verify typical performance.

REFRIGERATION CIRCUITS



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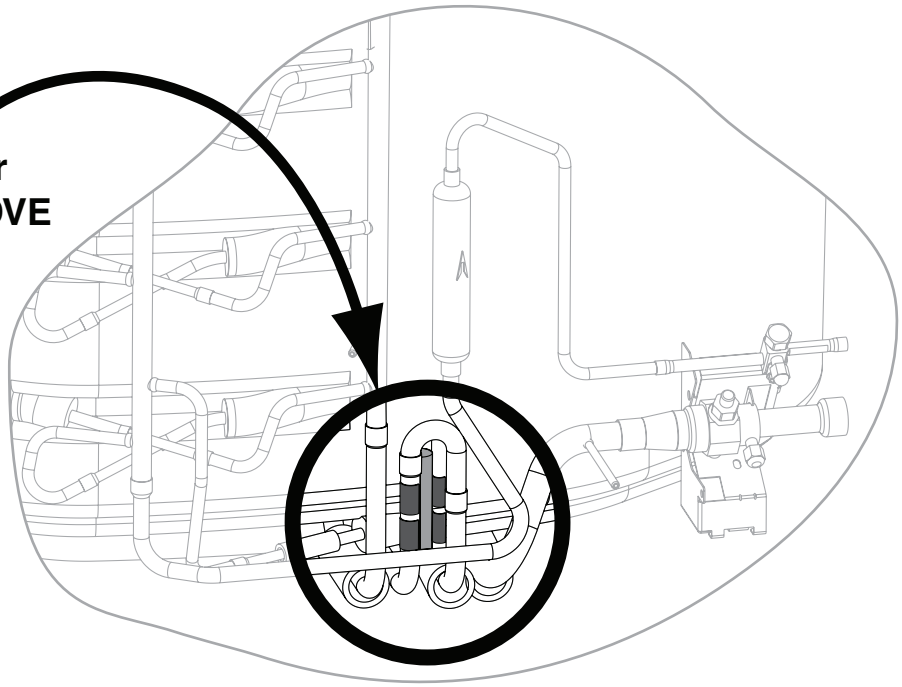
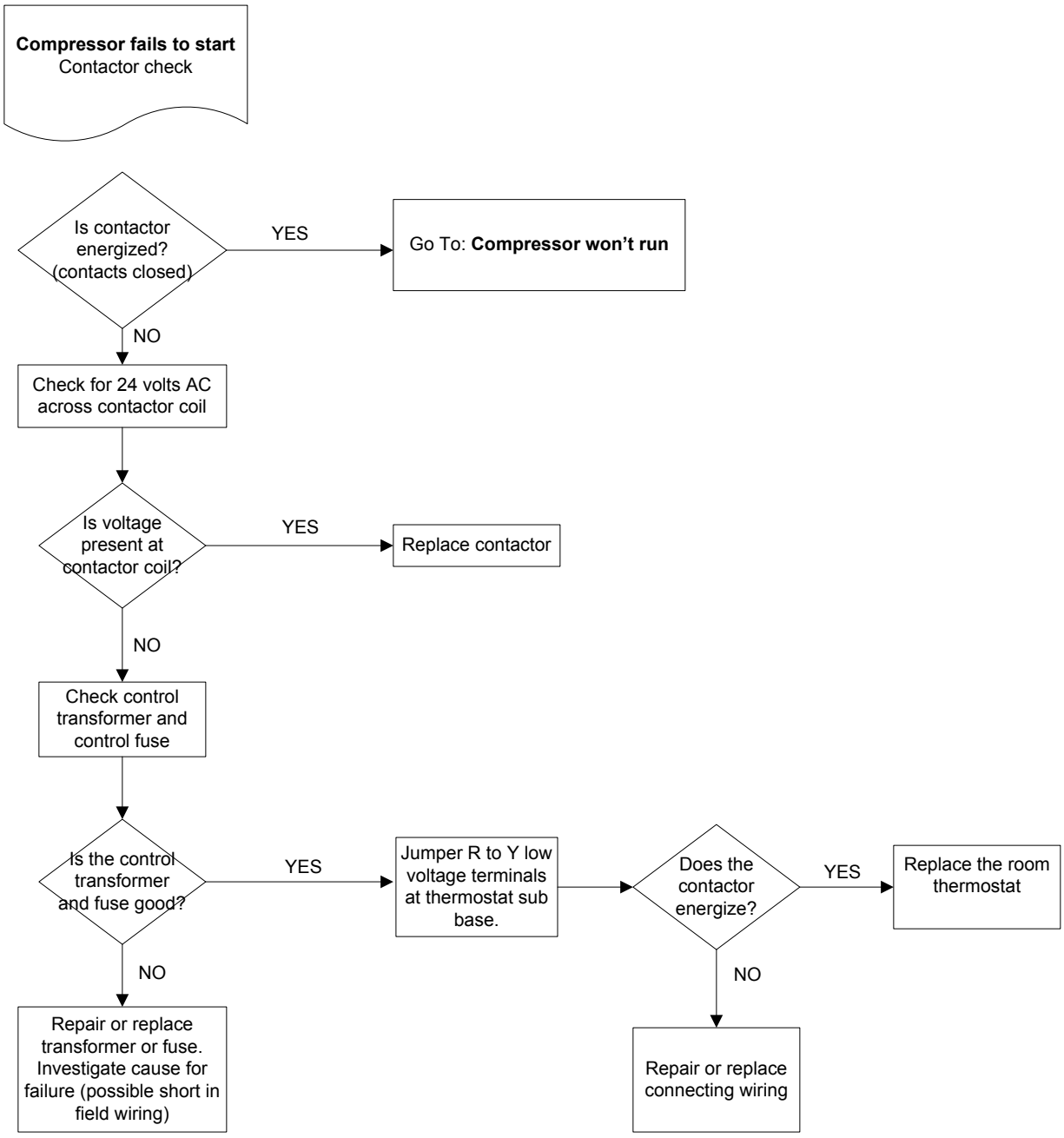
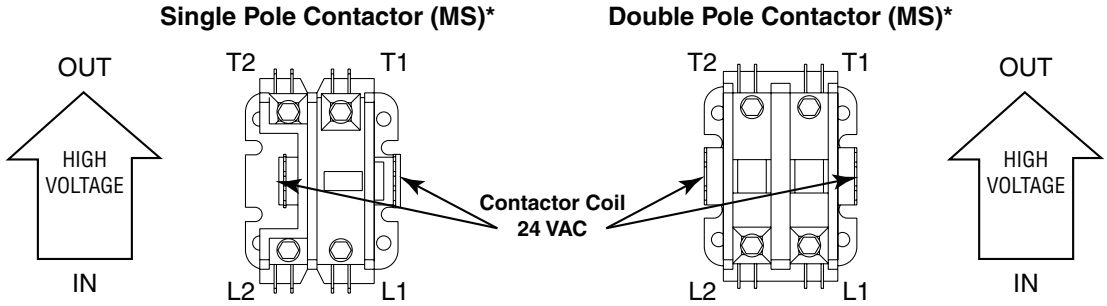
NOTE 1:
Line Dampener
DO NOT REMOVE

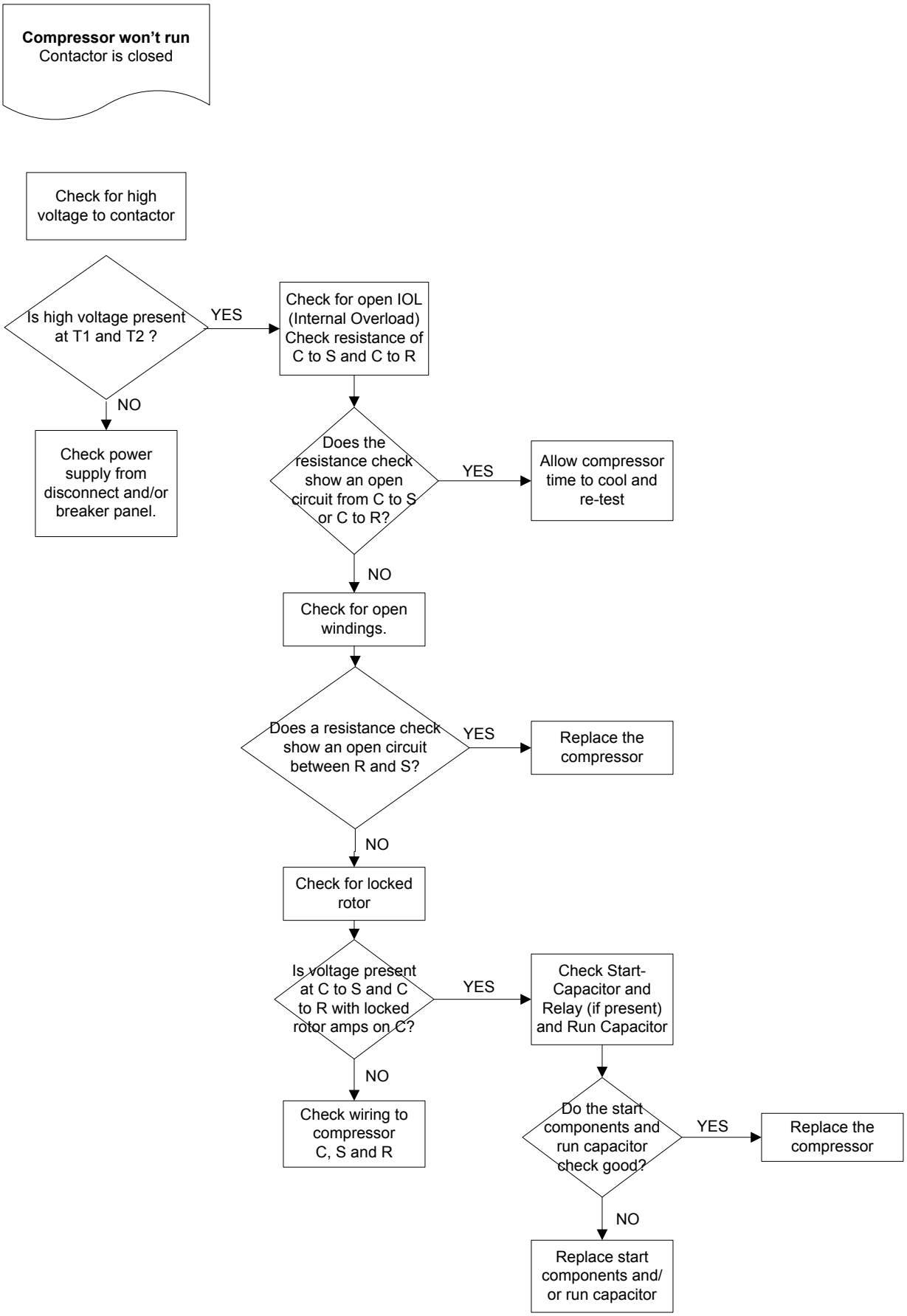






*Refer to Wiring Diagram to determine if a single pole or double pole contactor is used.

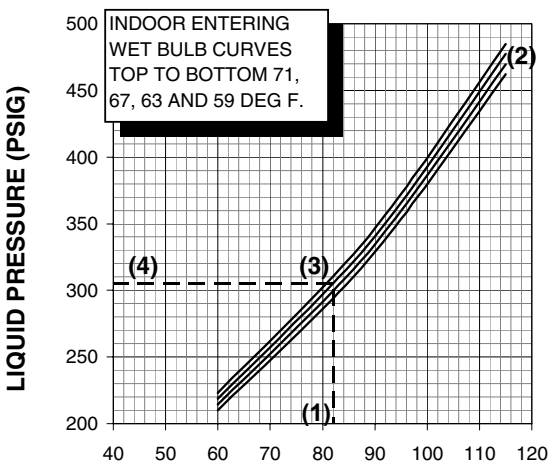
TROUBLESHOOTING

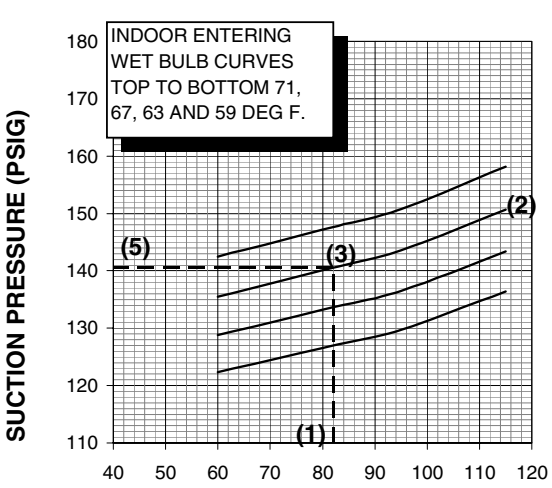


PRESSURE CURVES FOR 4TTX6048E1000B

FIRST STAGE
4TEE3F49C1

Cooling with Thermal Expansion Valve

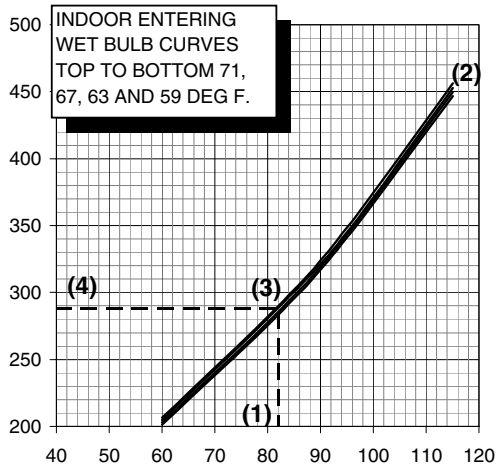


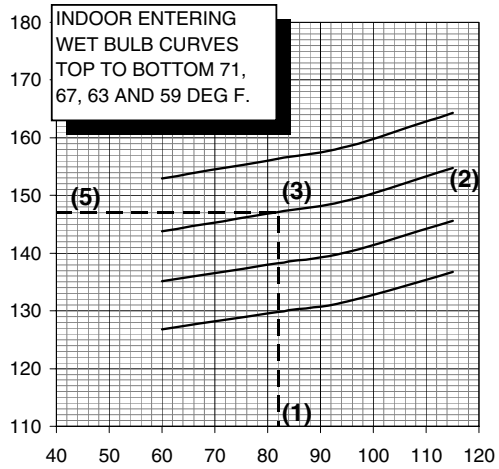


OUTDOOR TEMPERATURE (Degree F)

SECOND STAGE
4TEE3F49C1

Cooling with Thermal Expansion Valve





OUTDOOR TEMPERATURE (Degree F)

COOLING PERFORMANCE CAN BE CHECKED WHEN THE OUTDOOR TEMP IS ABOVE 65 DEG F.

TO CHECK COOLING PERFORMANCE, SELECT THE PROPER INDOOR CFM, ALLOW PRESSURES TO STABILIZE. MEASURE INDOOR WET BULB TEMPERATURE, OUTDOOR TEMPERATURE, LIQUID AND SUCTION PRESSURES. ON THE PLOTS LOCATE OUTDOOR TEMPERATURE (1); LOCATE INDOOR WET BULB (2); FIND INTERSECTION OF OD TEMP. & ID W.B. (3); READ LIQUID (4) OR SUCTION (5) PRESSURE IN LEFT COLUMN .

EXAMPLE: FIRST STAGE
- (1) OUTDOOR TEMP. 82 F.
- (2) INDOOR WET BULB 67 F.
- (3) AT INTERSECTION
- (4) LIQUID PRESSURE @ 1130 CFM IS 305 PSIG
- (5) SUCTION PRESSURE @ 1130 CFM IS 141 PSIG

EXAMPLE: SECOND STAGE
- (1) OUTDOOR TEMP. 82 F.
- (2) INDOOR WET BULB 67 F.
- (3) AT INTERSECTION
- (4) LIQUID PRESSURE @ 1450 CFM IS 288 PSIG
- (5) SUCTION PRESSURE @ 1450 CFM IS 147 PSIG

INTERCONNECTING LINES
GAS - 7/8" O.D.
LIQUID - 3/8" O.D.

ACTUAL:

LIQUID PRESSURE SHOULD BE +/- 10 PSI OF CHART

SUCTION PRESSURE SHOULD BE +/- 3 PSIG OF CHART

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